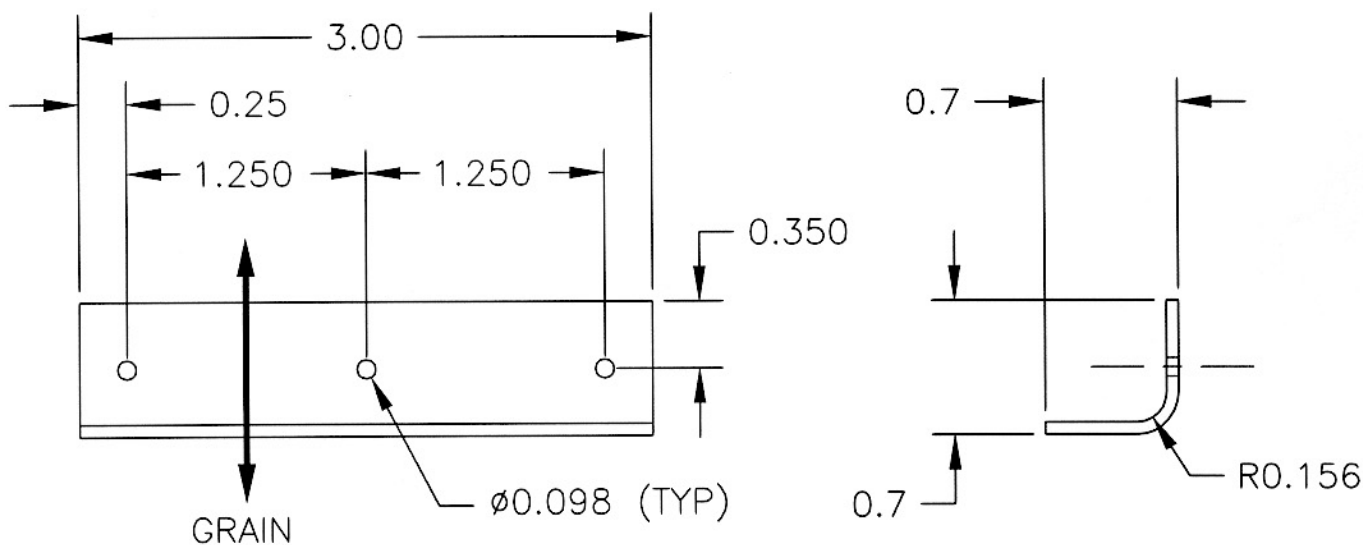




DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2719	REV. A SHEET 1 OF 1
DATE 98.01.15		TITLE STIFFENER	SCALE 1:1
A	98.01.15	NEW ISSUE	

RELEASED  
98/01/19 DS

NO LONGER APPLICABLE  
98.12.15 (P332) DS



MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED